# **Guide to Safe Handling & Storage of Hazardous Materials**

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## I. ACIDS

- Store acids on low shelves, or in acid cabinets.

 Segregate oxidizing acids from organic acids as well as flammable or combustible materials (SEE LISTS BELOW).

- Use bottle carriers for transporting acid bottles.

Have spill control materials available which will absorb and neutralize an acid spill.

STRONG OXIDIZING ACIDSORGANIC ACIDSOTHER COMMON ACIDSNitric acidAcetic acidHydrochloric acidSulfuric acidAcetic anhydridePhosphoric acidChromic acidPhenolFormic acidPerchloric acidTrichloroacetic acidMaleic acid

Hydrobromic acid Trifluoroacetic acid Phosphotungstic acid

# II. BASES (CAUSTICS)

- Store bases on low shelves, or in designated caustics cabinets.
- Segregate bases from acids.
- Have spill control materials available which will absorb and neutralize a base spill.

## **COMMON BASES**

Ammonium hydroxide

Potassium hydroxide

Sodium hydroxide

Calcium hydroxide

Bicarbonate salts (potassium bicarbonate, sodium bicarbonate, etc.)

Carbonate salts (calcium carbonate, sodium carbonate, etc.)

# III. FLAMMABLES

- Store volumes greater than one gallon (four liters) in approved safety cans.
- Store in flammable storage cabinets.
- Keep away from heat and ignition sources (burners, heat-producing equipment, sunny windows, etc.).
- Keep firefighting equipment such as extinguishers accessible and unobstructed.
- Have flammable spill materials available. Activated charcoal absorbent is recommended.

- If flammables must be kept cold, use only a lab-safe refrigerator or freezer (electrical components are mounted on the outside), or keep flammables on ice for as long as they are needed cold.
- Never store flammables in cold rooms. Most cold rooms do not have sprinklers, and all have re-circulating air, which can allow dangerous levels of ignitable fumes to build up.

### **FLAMMABLE SOLIDS**

Benzoyl peroxide Picric acid

### **FLAMMABLE GASES**

Acetylene Ethane Hydrogen sulfide

AmmoniaEthylene oxideMethaneButaneFormaldehydePropaneCarbon monoxideHydrogenPropylene

## **FLAMMABLE LIQUIDS**

Acetaldehyde Furans Naphtha solvents

Acetone Gasoline Octane Acetyl chloride **Piperidine** Hexane Alcohols Hydrazine Propanol Benzene Isopentane **Pyridine** Isopropyl ether Sigmacote Butanol p-dioxane Methanol Styrene Methyl acrylate **TEMED** Ethanol

Ethyl acetate 2-Methylbutane Tetrahydrofuran

Ethylamine Methyl butyl ketone Toluene
Ethyl benzene Methyl ethyl ketone Turpentine
Ethyl ether Methyl methacrylate Vinyl acetate
Ethyl formate Morpholine Xylene

## IV. OXIDIZERS

- Store in a cool, dry place.
- Keep away from flammable and combustible materials.
- Keep away from reducing agents, such as zinc, alkaline metals, and formic acid.
- Dispose of as hazardous waste.

### **OXIDIZING LIQUIDS**

Bromine Hydrogen peroxide Perchloric acid
Chromic acid Nitric acid Sulfuric acid

#### **OXIDIZING SOLIDS**

lodates, salts of Ammonium dichromate Potassium permanganate Potassium persulfate Ammonium perchlorate lodine Ammonium persulfate Magnesium perchlorate Silver nitrate Benzoyl peroxide Manganese dioxide Sodium chlorite Calcium hypochlorite Nitrates, salts of Sodium dichromate Chlorates, salts of Periodic acid Sodium nitrite Chromium trioxide Peroxides, salts of Sodium perborate Ferric nitrate Potassium dichromate

#### **OXIDIZING GASES**

Chlorine Nitrogen dioxide Ozone

Chlorine dioxide Nitrogen oxide

Fluorine Oxygen

# V. WATER REACTIVE CHEMICALS

(React strongly with water, yielding flammable or toxic gases or other hazardous condition).

- Store in a cool, dry place.
- Do not store on shelves over sinks or water baths, or near any other sources of moisture.
- In case of fire, keep water away.
- Dispose of as hazardous waste.

#### **SOLIDS**

Aluminum chloride, anhydrous Magnesium Phosphorus pentasulfide

Ferrous sulfide Maleic anhydride Potassium\* Lithium\* Phosphorus Sodium\*

Lithium aluminum hydride Phosphorus pentachloride Sodium borohydride

## **LIQUIDS**

Acetyl chloride Sigmacote Sulfuryl chloride
Chlorosulfonic acid Silicon tetrachloride Thionyl chloride
Hydrofluoric acid Stannic chloride Titanium tetrachloride
Phosphoryl trichloride Sulfur chloride Triethylaluminum

# VI. PYROPHORIC CHEMICALS

(Ignite spontaneously upon contact with air)

Boron Diborane Manganese\*
Cadmium\* Dichloroborane Nickel\*
Calcium\* 2-Furaldehyde Phosphorus\*
Chromium\* Iron\* Titanium\*
Cobalt\* Zinc\*

# VII. PEROXIDE FORMING CHEMICALS

(Chemicals that, over time, can auto-oxidize to form explosive levels of peroxides)

- Store in airtight containers in a dark, cool, and dry place.
- Label containers with date received, date opened, and date of recommended disposal.
- Dispose of peroxide forming chemicals on or before their expiration date. If no expiration date is listed, contact the Safety Office for assistance.
- Peroxide inhibitors, often added to these chemicals, may not be sufficient to control peroxide formation once a container has been opened.

<sup>\*</sup> Lithium, potassium, and sodium should be stored under kerosene.

<sup>\*</sup> Finely divided metals form a pyrophoric hazard

- Test periodically for the presence of peroxides. Test strip kits are available from Lab Safety Supply; contact the EHS Office if needed.
- Do not attempt to open containers that are very old, visibly crystallized, or cracked.
- Dispose of as hazardous waste.

If testing for peroxides is not done, do not keep chemicals for longer than the following times.

12 Months: 12 Months: 3 Months: Isopropyl ether Ethyl ether Diacetylene Potassium metal Tetrahydrofuran Dicyclopentadiene 1,4-Dioxane (p-Dioxane) Butadiene 12 Months: Acetal Vinyl acetate Methyl butyl dimethyl ether Vinyl chloride Cumene Cyclohexene Vinyl ethers Vinyl pyridine

# VIII. TOXIC CHEMICALS

(Chemicals that are dangerous or extremely dangerous to life and health when inhaled, ingested, or absorbed through skin contact)

- Identify storage areas with signage.
- Take proper precautions to avoid exposure.
- Dispose of as hazardous waste.

### **SOLIDS**

Arsenic compounds	Fluorides, salts of	Phosphorus pentasulfide
Barium compounds	lodine	Picric acid
Beryllium compounds	Lead compounds	Potassium
Cadmium compounds	Mercury compounds	Silver nitrate
Calcium oxide	Naphthalene	Sodium
Chromates, salts of	Osmium tetroxide	Sodium azide
Cyanides, salts of	Phenol	Sodium hydroxide
Diaminobezidine	Phosphorus pentachloride	Sodium hypochlorite

### **LIQUIDS**

Acetonitrile	p-Dioxane	Methylene chloride
Benzene	Ethylene glycol	Nitric acid
Bromine	Formaldehyde	Perchloric acid
Carbon tetrachloride	Formic acid	Phenol
Chloroform	Hydrazine	Phosphorus trichloride
Chromic acid	Hydrofluoric acid	Pyridine
Dichloromethane	Mercury	Sulfuric acid

### **GASES**

Fluorine	Hydrogen sulfide
Formaldehyde	Nitrogen dioxide
Hydrogen bromide	Ozone
Hydrogen chloride	Sulfur dioxide
	Formaldehyde Hydrogen bromide

## IX. CARCINOGENS

(Chemicals proven or suspected to cause cancer in humans)

- Label all containers 'Carcinogen' or 'Cancer Suspect Agent'.
- Take proper precautions to avoid exposures.
- Dispose of as hazardous waste.

Acrylonitrile Chloroform Formaldehyde Antimony compounds Chromates, salts of Hydrazine Arsenic compounds Diaminobenzidine b-naphthylamine Benzene Dimethyl sulfate Nickel carbonyl Vinyl chloride Beryllium compounds p-Dioxane Cadmium compounds Ethylene dibromide

# X. TERATOGENS

(Chemicals known or suspected to cause reproductive harm).

- Label all containers 'Teratogen' or 'Reproductive Toxin'.
- Take proper precautions to avoid exposures.
- Dispose of as hazardous waste.

Aniline Carbon tetrachloride Phosphorus
Benzene Chloroform Radioactive substances
Carbon disulfide Lead Toluene
Carbon monoxide Mercury Turpentine